

### GENERAL GUIDELINES FOR TRANSPORTATION, LOADING, UNLOADING AND STORAGE OF PH INSULATION SANDWICH PANELS AND PIR PLITA® BOARDS

#### **TRANSPORT**

- 1. For the transportation PIR Plita® insulation boards and sandwich panels please use trucks with inside body width of at least 2.45 m (8') and with open platforms without boards.
- 2. The driver should be able to put to the side or remove truck side racks.
- 3. The body should be clean, flat, and free of foreign objects.
- 4. PIR Plita® insulation boards and sandwich panels should fit into truck body. Do not lift and carry PIR Plita® insulation boards and sandwich panels, if they extend beyond the either side of the truck.
- 5. During transportation, all support beams of PIR boards must have support. Hanging of support beams is not allowed.

#### **TRANSPORTATION**

- 1. The total height of the packs should not exceed 2.56 m (8'3").
- 2. Do not put other loads on packs.
- 3. Unpacked PIR Plita® insulation boards and sandwich panels should be fixed in the truck with cargo straps.
- 4. Packed PIR Plita® insulation boards and sandwich panels should not touch side racks, truck boards and any objects in the truck body.
- 5. The vehicle carrying PIR Plita® insulation boards and sandwich panels should move at a speed of no more than 80 km/h (49.7 miles per hour), avoiding speedy maneuvers, rapid acceleration and harsh braking. Every 100 km (100 km or 60 miles the driver should control the load, in particular check whether the cargo belts are fastened properly.

#### LOADING AND UNLOADING

- 1. PIR Plita® insulation boards and sandwich panels should be loaded and unloaded at the flat loading space with a slope of no more than 5°.
- 2. Lift packs only one by one.
- 3. Use the mechanisms with a lifting capacity of at least 5 tons (11.023 lbs) with metal traverses of the appropriate length, textile slings and rubber pads with stops. Do not use steel slings or chains.
- 4. PIR Plita® insulation boards and sandwich panels packages up to 6 m (19'6") long should be lifted by a front forklift with capacity of at least 5 tons (11,023 lbs), packs with a length of 6 to 16 m (19'6" to 52'4") by a side forklift with an attachment on the carriage with additional forks.
- 5. For transportation on construction site or moving PIR Plita® insulation boards and sandwich panels to another trucks or vans please use special loaders.
- 6. Do not
  - damage the packs
  - walk on packed and unpacked PIR Plita® insulation boards or sandwich panels
- jolt, drag or push packed or unpacked PIR Plita® insulation boards or sandwich panels
- perform actions that could mechanically damage PIR Plita® insulation boards or sandwich panels: PIR Plita® insulation boards and sandwich panels causing dents, deflections, scratches, chips, other types of deformation

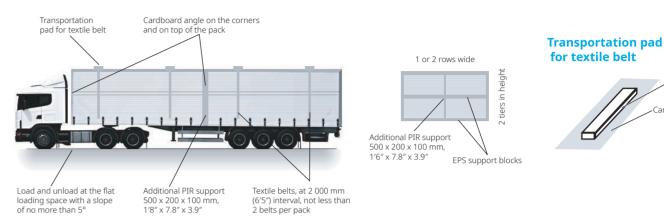
#### STORAGE

- 1. Store PIR Plita® insulation boards with sandwich panels on a flat surface with a slope of maximum 5%.
- 2. All support beams of PIR Plita® insulation boards or sandwich panels must have support. Hanging of support beams is not allowed.
- 3. Store PIR Plita® insulation boards and sandwich panels up to two packs in a stack. The upper pack should not extend beyond the bottom one.
- 4. The total height of the stack should not exceed 2.56 m (8'3"). Place wooden supports (at least 10 cm, 3.93") thick under the bottom pack with a maximum 1 m (3'2") span between the supports.
- 5. Store PIR Plita® insulation boards and sandwich panels in their waterproof factory package in an open or semiclosed warehouse and follow the fire safety procedures. Keep PIR Plita® insulation boards and sandwich panels away from moisture.
- 6. During short-term outdoor storage, protect the PIR Plita® insulation boards and panels from direct sunlight, dust, and precipitation. Gently tilt the packs to prevent the accumulation of rainwater.
- 7. In case of damaged package, restore its tightness as soon as possible using adhesive tape or stretch film.
- 8. The wrap should be removed immediately after installation. After this time, it may be difficult to remove the wrap, and sandwich panel coating may deteriorate. It is not recommended to remove the wrap at temperatures below -5 °C.

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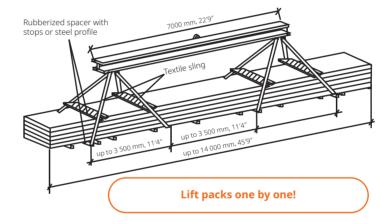
## AVOID RAPID ACCELERATION AND HARSH BRAKING! EVERY 100 KM CHECK THE CARGO AND THE BELTS FASTENING!

#### 1. LOADING THE PANELS

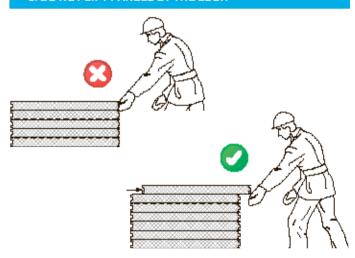


#### 2. UNLOADING BY CRANE

#### **Traverse**

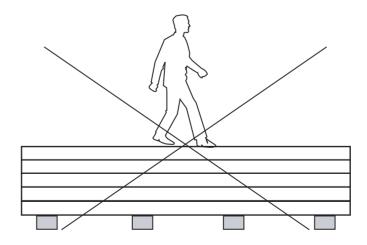


#### 3. DO NOT LIFT PANELS BY THE LOCK

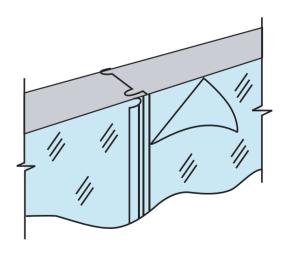


Board 350 x 1400 mm

#### 4. DO NOT WALK ON PANELS



#### 5. REMOVE THE WRAP IMMEDIATELY AFTER INSTALLATION



#### **6. TRANSPORTATION MARKING SYMBOLS**









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